



W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

**Work Order ID 67576**

Monday, March 28, 2011 11:23:14 AM

Page 2

Item ID: K10003

Accept

Revision ID:

Item Name: Saddle, D205-634-011

Start Date: 3/28/2011 Start Qty: 1.00

Required Date: 3/28/2011 Req'd Qty: 1.00

Reference:

Cust Item ID:

Customer:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run Start

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run Hours

Tool ID

Tool #

Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

Identify as per dwg &amp; Stock Location: \_\_\_\_\_

0.00



Packaging

Memo

0.00

Packaging

140

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Pay 3/28 (1)

CK 11/03/28

mf  
11-03-28

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

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			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

Monday, March 28, 2011 11:23:05 AM

Page 1

Work Order ID: 67576

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011



Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 1.00

Required Qty: 1.00

Comments: IPP: I 03.01.16 Reformat: Incorporated D205-641-011 KJ/RF  
 IPP: J 06-07-25 As per DSI 9344 JLM  
 IPP: K 06.11.17 Per K10003 Rev C KJ  
 IPP: L 07.01.12 Document Record for copying bluefile rmv KJ  
 IPP Rev:M 08-08-12 now @ chg 006 (DSI 9418) DD verified by:  
 IPP N 09.01.27 DSI 9418 rev B EC verified by: DD IPP Rev:O  
 11.03.11 per dsi9536 DD verf:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
AN4-51A  Bolt		Purchased	No			110	Each	212.0000	8	8	—		

Location	Loc Qty	Loc Code
ST361	212	
115316	12	
116003	100	
117094	100	

115316

AN4-6A  Bolt		Purchased	No			110	Each	1,159.000	16	16	—		
--------------------	--	-----------	----	--	--	-----	------	-----------	----	----	---	--	--

Location	Loc Qty	Loc Code
ST356	1159	
115936	200	
116191	159	
116400	400	
116924	400	

116191

4/13/2011

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
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# Picklist Print

Monday, March 28, 2011 11:23:05 AM

Page 2

Work Order ID: 67576

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 1.00

Required Qty: 1.00

AN4C46A

Purchased

No

110

Each

313.0000

4 4



BOLT

## Location

## Loc Qty

## Loc Code

ST360

313

101467

35

107287

97

110823

181

101467

AN6-12A

Purchased

No

110

Each

183.0000

8 8



Bolt

## Location

## Loc Qty

## Loc Code

ST342

183

116003

83

117094

100

116003

AN960JD416

NAS1149D0463J

Purchased

No

110

Each

0.0000

32 32



Washer

AN960JD616

NAS1149D0663J

Purchased

No

110

Each

0.0000

8 8



Washer

D2570

Manufactured

No

110

Each

208.0000

24 24



Bushing

## Location

## Loc Qty

## Loc Code

ST017

208

64419

1

66933

207

64419 14  
66933 237

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Shop Packet Print

Page 2

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector	

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Page 3

Work Order ID: 67576

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 1.00

Required Qty: 1.00

D2571  
Saddle, Fwd Out 205

Manufactured No

110 Each

13.0000

1 1

Location

Loc Qty

Loc Code

ST433

13

62111

2

63499

11

62111

D2572  
Saddle, Fwd In 205

Manufactured No

110 Each

10.0000

1 1

Location

Loc Qty

Loc Code

ST433

10

63500

10

63500

D2573  
Saddle, Aft Out 205

Manufactured No

110 Each

10.0000

1 1

Location

Loc Qty

Loc Code

ST434

10

63501

10

63501

D2574  
Saddle, Aft In 205

Manufactured No

110 Each

11.0000

1 1

Location

Loc Qty

Loc Code

ST434

11

63502

11

63502

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Page 3

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

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# Picklist Print

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Page 4

Work Order ID: 67576

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 1.00

Required Qty: 1.00

D2747  
Set Screw

Manufactured No

110 Each

130.0000

4 4

Location

Loc Qty

Loc Code

ST021

130

62085

30

64276

100

62085

D2876  
Saddle Spacer

Manufactured No

110 Each

54.0000

2 2

Location

Loc Qty

Loc Code

ST025

54

63326

10

66849

44

63326

D2877  
Saddle Spacer

Manufactured No

110 Each

61.0000

2 2

Location

Loc Qty

Loc Code

ST025

61

63325

21

66843

40

63325

D3405-041  
Lug Assembly

Manufactured No

110 Each

28.0000

1 1

Location

Loc Qty

Loc Code

ST423

2

65702

2

ST474

26

62227

12

62958

14

62227

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Page 4

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
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**NOTE:** Date & initial all entries

# Picklist Print

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Page 5

Work Order ID: 67576

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 1.00

Required Qty: 1.00

D3405-043

Manufactured No

110

Each

20.0000



Lug Assembly



Location

Loc Qty

Loc Code

ST423

2

65703

2

ST474

18

61675

3

62959

15

6/670

D3407-041

Manufactured No

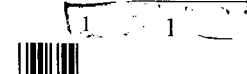
110

Each

19.0000



Tow Ring



Location

Loc Qty

Loc Code

ST464

19

62228

7

62960

12

62228

D3417-5

Manufactured No

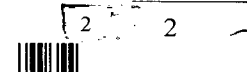
110

Each

23.0000



Washer



Location

Loc Qty

Loc Code

ST053

23

62217

23

62217

D3456-1

Manufactured No

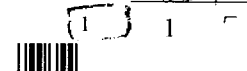
110

Each

67.0000



Washer



Location

Loc Qty

Loc Code

FG

7

25701

7

ST054

60

64282

10

66848

50

64282

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Page 5

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries

# Picklist Print

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Page 6

Work Order ID: 67576

Parent Item: K10003

Parent Item Name: Saddle, D205-634-011

Start Date: 3/28/2011

Required Date: 3/28/2011

Start Qty: 1.00

Required Qty: 1.00

D3533-1  
Set Screw

Manufactured No

110 Each

36.0000

2 2

Location

Loc Qty

Loc Code

ST066

36

66138

36

110 Each

3,493.000

24 24

MS21042L4  
Nut

Purchased No

Location

Loc Qty

Loc Code

ST300

3493

116188

1493

116823

2000

110 Each

762.0000

5 5

MS21043-4  
Nut

Purchased No

Location

Loc Qty

Loc Code

FG

40

104603

40

ST301

722

116188

422

116549

300

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Page 6

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: \_\_\_\_\_ PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes No DQA: \_\_\_\_\_ Date: \_\_\_\_\_

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

**NOTE:** Date & initial all entries



## 5.0 PARTS LIST

Item	634 -011	634 -015	634 -041	634 -045	641 -011	Part Number	Description
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT
1			1			D2580-041	205 SKIDTUBE ASSEMBLY (STANDARD)
1				1		D2580-045	205 SKIDTUBE ASSEMBLY (MODIFIED)
2A			16	16		D2594-1	* PLUG
2B			16	16		D2594-3	* O-RING
3			1	1		D2855	* AFT CAP
4			2	2		AN3-5A	* BOLT
5			2	2		AN960JD10L	* WASHER
6A			1	1		D3564-9	* WEARSHOE (REPLACES D2577-1)
6B			1	1		D3566-1	* GASKET
7A			1	1		D3564-11	* WEARSHOE (REPLACES D2577-3)
7B			1	1		D3566-1	* GASKET
8A			1	1		D3564-5	* WEARSHOE (REPLACES D2577-5)
8B			1	1		D3566-5	* GASKET
9A			1	1		D3564-13	* WEARSHOE
9B			1	1		D3566-13	* GASKET
10			50	50		AN3C4A	* BOLT (REPLACES AN3-4A)
11			50	50		AN960C10L	* WASHER (REPLACES AN960JD10L)
12			50	50		ALS4-1032-130	* INSERT
13			2	2		ALS4-1032-225	* INSERT
20	1	1				D2571	SADDLE, FWD OUTSIDE
21	1	1				D2572	SADDLE, FWD INSIDE
22	1	1				D2573	SADDLE, AFT OUTSIDE
23	1	1				D2574	SADDLE, AFT INSIDE
24	8	8				AN4-51A	BOLT
25	16	16				D2570	BUSHINGS
26	8	8				MS21042L4	NUT (OR MS21042-4)
27	8	8				AN6-12A	BOLT
28	8	8				AN960JD616	WASHER
29	16	16				AN4-6A	BOLT
30	32	32				AN960JD416	WASHER
31	16	16				MS21042L4	NUT (OR MS21042-4)
32	4	4				D2747	SET SCREW
33	2	2				D3533-1	SET SCREW
40	1	1				D3407-041	TOW RING (REPLACES D2968-041)
41	1	1				D3456-1	WASHER
43	1	1				MS21043-4	NUT
44	2	2				D3417-5	WASHER
50					1	D3405-041	LUG ASSEMBLY (REPLACES D2736-1)
51					1	D3405-043	LUG ASSEMBLY (REPLACES D2736-3)
52					4	AN4C47A	BOLT
53					8	D2570	BUSHING
54					4	MS21043-4	NUT (OR MS21042-4)
60	2	2				D2876	SADDLE SPACER
61	2	2				D2877	SADDLE SPACER

\*DENOTES THAT PART IS INCLUDED WITH ASSEMBLY ABOVE

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Revision: F

Date: 08.10.07

# DART SERVICE INSTRUCTION

TO AMEND INSTALLATION INSTRUCTIONS D205-634 REV. F AND  
INSTALLATION INSTRUCTIONS D204-635 REV. F

REF. TCCA STC SH96-88

REF. FAA STC SR00563NY

REF. EASA STC EASA.IM.R.S.01303

**REFERENCE ONLY**

## PURPOSE:

THE PARTS LIST OF INSTALLATION INSTRUCTIONS D205-634 REV. F AND D204-635 REV. F LISTS THE INCORRECT PART NUMBER FOR THE BOLT PROVIDED WITH D205-641-011 GROUND HANDLING KIT. THE CORRECT PART NUMBER FOR THE BOLT IS AN4C46A.

## CHANGE:

THE PART NUMBER IN SECTION 5.0 OF D205-634 REV. F AND D204-635 REV. F AND SECTION 32.9 OF ICA-D204-635 REV. 3 IS AMENDED AS FOLLOWS:

### 5.0 PARTS LIST (D205-634 REV. F)

Item	634 -011	634 -015	634 -041	634 -045	641 -011	PART NUMBER	DESCRIPTION
	X					D205-634-011	SKIDTUBE INSTALLATION (STANDARD)
		X				D205-634-015	SKIDTUBE INSTALLATION (MODIFIED)
	1		X			D205-634-041	SKIDTUBE
		1		X		D205-634-045	SKIDTUBE
	1	1			X	D205-641-011	GROUND HANDLING KIT

## IS:

52					4	AN4C46A	BOLT
----	--	--	--	--	---	---------	------

## WAS:

52					4	AN4C47A	BOLT
----	--	--	--	--	---	---------	------

### 5.0 PARTS LIST (D204-635 REV. F)

### 32.9 PARTS LIST (ICA-D204-635 REV. 3)

Item	635 -011	635 -041	641 -011	PART NUMBER	DESCRIPTION
	X			D204-635-011	SKIDTUBE INSTALLATION
	1	X		D204-635-041	SKIDTUBE
	1		X	D205-641-011	GROUND HANDLING KIT

## IS:

52			4	AN4C46A	BOLT
----	--	--	---	---------	------

## WAS:

52			4	AN4C47A	BOLT
----	--	--	---	---------	------

CANADA  
DEPARTMENT OF TRANSPORT  
AIRCRAFT CERTIFICATION  
BRANCH  
DAO # 01-O-01

APPROVED

BY: *[Signature]*  
D. SHEPHERD (DE # 02)

DATE: 10.11.26

CERT. NO.: SH96-88

ISSUE NO.: 3

A	NEW ISSUE (REF. CAR10-27)	MB	10.11.26
REV.	DESCRIPTION	BY	DATE
DESIGN		<b>DART AEROSPACE LTD</b>	
DRAWN		HAWKESBURY, ONTARIO, CANADA	
CHECKED		DRAWING NO.	REV. A
MFG. APPR.		DSI 9536	SHEET 1 OF 1
APPROVED		TITLE	SCALE
DE APPR.		P/N CORRECTION	NTS
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